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USB Stick If A Bootable USB Stick Is Found When It Is Switched On. The Use Of The  
NCU Service System Is Described In The /IM7/ Documentation On The Included CD.  
General Notes: O Operation In The Third Ethernet Port X127 Causes Sporadic  
Interruptions In Communication. Jan 7th, 2021

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SINUMERIK 840D SI 10/10/2005 NCU Software 1.3.1 O The Function "6 Out Of 31  
Axes" Has Not Yet Been Tested. O Analogous To The 840Di Functionality, ASUBs  
Can Now Be Started Via Profibus PLC I/Os. Machine Data Settings Must Be Selected  
By The Same Method Used On The 840Di System. There Are No High-speed NCK  
I/Os Mapped In DB10 Of The PLC. May 8th, 2021

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SHA1.30.0 Description: MTConnect Adapter For Siemens SINUMERK 840D Powerline  
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Software. This Adapter Is For A Single - Channel CNC. May 15th, 2021

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